

Clover's Patented Anti Leak and Anti Spill System United States Patent: US 6,648.180 B2

- Prevents leaky bottles from causing water to spill on the floor
- Creates an air tight, sealed system for water intake into the water cooler
- Water cooler will function normally even when a leaky bottle is being used on the unit
- Makes adding and removing bottles from the cooler easy and effortless



3 and 5-gallon plastic reusable water bottles have a small chance of getting hairline cracks and pin holes as they are cleaned, handled and moved through the distribution system of having the water bottles delivered to the end consumer. These small air leaks can cause a partial vacuum in the water cooler cold tank that causes water levels to rise resulting in overflowing of the cold tank and water spilling onto the floor. Clover Patented leak guard system ensures that leaky bottles will continue to operate as normal. Clover splashguard system punctures water bottles that are sold with a bottle cap system (bottle support collar) as the bottle are placed on the water coolers; this ensures that no water is spilled during the adding and removal of the water bottles.

> "Enjoy the good life with effort free, clean water, enjoy the Clover experience of commercial grade water coolers."